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检测
TESTING
CNAS L0690

TEST REPORT

Report No.: WT2025E09A00188E

Entrusted by: Dongguan Qunan Plastic Industrial Co., Ltd.

Sample Name: 1.14 mm SGP Ionoplast Interlayer

Test Type: Entrustment Test

China Testing & Certification International Group Co., Ltd.

China National Safety Glass & Quartz Glass Test Center

检测专用章

WT2025E09A00188

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China Testing & Certification International Group Co., Ltd.
China National Safety Glass & Quartz Glass Test Center
Test Report

Report No.: WT2025E09A00188E

Sample Name	1.14 mm SGP Ionoplast Interlayer	**Test Type**	Entrustment Test
Entrusted by	Dongguan Qunan Plastic Industrial Co., Ltd.	**Trademark**	——
Manufacturer	Dongguan Qunan Plastic Industrial Co., Ltd.	**Sample Status**	Meet the requirements of testing
Reception Date	March 04, 2025	**Sample Quantity**	29 pieces
Production Date/ Batch No.	——	**Model/Size**	Shown on each data sheet
Test Method	Shown on each data sheet	**Test Date**	March 11, 2025 – April 03, 2025
Criterion	JC/T 2763-2023 *Ionoplast interlayer used for laminated glass*		
Test Item	Thermal shrinkage, Light transmittance, Bump test, Haze, Boiling test, UV transmittance, Moisture content, Tensile stress at break & nominal tensile strain at break, Yellowness index, Tear strength, Residual strength after destruction		
Conclusion	*The test results conform to the requirements of JC/T 2763-2023. The test results are shown on Page 2-12.*		
Remark: (Blank)			

Date of issue: 2025-04-23

(Seal)

Approved by: 王睿 **Checked by:** 丁仕鑫 **Compiled by:** 施妍

Laboratory address: No.1 Guanzhuang Dongli, Chaoyang District, Beijing, 100024, P.R. China
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Test Item	Thermal shrinkage	
Test Method	JC/T 2763-2023 *Ionoplast interlayer used for laminated glass*, Section 6.4	
Requirement of Criterion	The requirement of JC/T 2763-2023: Thermal shrinkage at lengthwise direction≤3%.	
Test Result		
Sample No.	Thermal shrinkage /%	Average /%
1	1.5	1.3
2	1.5	
3	1.0	
Item Conclusion	Pass	
Remark	1. Test address: Guanzhuang; 2. Main test equipment: Q-43 DHG-9053A Electrothermal blowing dry box, J-52-1 150 mm Straight steel ruler; 3. Sample size: 150 mm×120 mm×1.14 mm.	

Test Item	Light transmittance
Test Method	JC/T 2763-2023 *Ionoplast interlayer used for laminated glass*, Section 6.9, GB/T 2680-2021 *Glass in building—Determination of light transmittance, solar direct transmittance, total solar energy transmittance, ultraviolet transmittance and related glazing factors*
Requirement of Criterion	The requirement of JC/T 2763-2023: Light transmittance ⩾ 87%.

Test Result

Sample No.	Light transmittance/%
4	90.6
5	90.6
6	90.4
Item Conclusion	Pass
Remark	1. Test location: Guanzhuang; 2. Main test equipment: S-45 Lambda950 UV/VIS Spectrometer; 3. Sample size: 100 mm × 100 mm × (6 mm ultra-clear glass+1.14 mm interlayer +6 mm ultra-clear glass).

Test Item	Bump test
Test Method	JC/T 2763-2023 *Ionoplast interlayer used for laminated glass*, Section 6.5
Requirement of Criterion	The requirement of JC/T 2763-2023: Bump value≥6.
Test Result	
Sample No.	**Bump value**
7	7
8	7
9	7
Item Conclusion	Pass
Remark	1. Test address: Guanzhuang; 2. Main test equipment: J-80 QJC-1 Knocking hammer; 3. Sample size: 300 mm×76 mm× [5 mm clear glass (tin side) +1.14 mm interlayer +(tin side) 5 mm clear glass].

<table>
<tr><td>Test Item</td><td>Haze</td></tr>
<tr><td>Test Method</td><td>JC/T 2763-2023 Ionoplast interlayer used for laminated glass, Section 6.10,
GB/T 2410-2008 Determination of the luminous transmittance and haze of transparent plastics</td></tr>
<tr><td>Requirement of Criterion</td><td>The requirement of JC/T 2763-2023:
<table>
<tr><td>Interlayer thickness/mm</td><td>Haze/%</td></tr>
<tr><td>0.76 or 0.89</td><td>≤0.6</td></tr>
<tr><td>1.14 or 1.52</td><td>≤1.2</td></tr>
<tr><td>2.28</td><td>≤1.8</td></tr>
</table></td></tr>
<tr><td colspan="2">Test Result</td></tr>
<tr><td>Sample No.</td><td>Haze/%</td></tr>
<tr><td>25</td><td>0.16</td></tr>
<tr><td>26</td><td>0.19</td></tr>
<tr><td>27</td><td>0.16</td></tr>
<tr><td>Item Conclusion</td><td>Pass</td></tr>
<tr><td>Remark</td><td>1. Test location: Guanzhuang;
2. Main test equipment: Q-07 SGH-2 Haze meter;
3. Sample size: 100 mm × 100 mm × (6 mm ultra-clear glass+1.14mm interlayer +6 mm ultra-clear glass);
4. Procedure A: Hazemeter, Illuminant A.</td></tr>
</table>

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Test Item	Boiling test
Test Method	JC/T 2763-2023 *Ionoplast interlayer used for laminated glass,* Section 6.6
Requirement of Criterion	The requirement of JC/T 2763-2023: After the test, the edges of the sample should not miss interlayer, and the portions exceeding original edges 15 mm or cut edges 20 mm should not produce bubbles, delamination, turbidity, or discoloration.
Test Result	
Sample No.	**Status after boiling test**
10	No missing interlayer. No bubbles, delamination, turbidity, or discoloration were found.
11	No missing interlayer. No bubbles, delamination, turbidity, or discoloration were found.
12	No missing interlayer. No bubbles, delamination, turbidity, or discoloration were found.
Item Conclusion	**Pass**
Remark	1. Test address: Guanzhuang; 2. Main test equipment: Q-09 ZF-68 Boiling chamber; 3. Sample size: 300 mm×300 mm× [5 mm clear glass (tin side) +1.14 mm interlayer +(tin side) 5 mm clear glass].

Test Item	UV transmittance
Test Method	JC/T 2763-2023 *Ionoplast interlayer used for laminated glass*, Section 6.8, GB/T 2680-2021 *Glass in building—Determination of light transmittance, solar direct transmittance, total solar energy transmittance, ultraviolet transmittance and related glazing factors*
Requirement of Criterion	The requirement of JC/T 2763-2023: UV transmittance≤10
Test Result	
Sample No.	**UV transmittance /%**
4	0.4
5	0.3
6	0.3
Item Conclusion	**Pass**
Remark	1. Test address: Guanzhuang; 2. Main test equipment: S-45 Lambda950 UV/VIS Spectrometer; 3. Sample size: 100 mm × 100 mm × (6 mm ultra-clear glass+1.14 mm interlayer +6 mm ultra-clear glass).

Test Item	Moisture content	
Test Method	JC/T 2763-2023 *Ionoplast interlayer used for laminated glass*, Section 6.3	
Requirement of Criterion	The requirement of JC/T 2763-2023: Moisture content ⩽ 0.2%.	
Test Result		
Sample No.	**Moisture content/%**	**Average/%**
13	0.1011	0.11
28	0.1117	
29	0.1083	
Item Conclusion	Pass	
Remark	1. Test address: Guanzhuang; 2. Main test equipment: J-103 ML304T/02 Chemical balance, J-74 V20 Karl-fischer moisture meter; 3. Sample size: About 0.5 g.	

Test Item	Tensile stress at break & nominal tensile strain at break	
Test Method	JC/T 2763-2023 *Ionoplast interlayer used for laminated glass*, Section 6.12, GB/T 1040.1-2018 *Plastics-Determination of tensile properties — Part 1: General principles* GB/T 1040.3-2006 *Plastics-Determination of tensile properties — Part 3: Test conditions for films and sheets*	
Requirement of Criterion	The requirement of JC/T 2763-2023: Tensile stress at break≥32MPa, Nominal tensile strain at break≥230%.	
Test Result		
Sample No.	**Average of tensile stress at break /MPa**	**Average of nominal tensile strain at break /%**
14-18	36.4	272.5
Item Conclusion	Pass	
Remark	1. Test address: Guanzhuang; 2. Main test equipment: J-112 ETM504C Electromechanical universal testing machine, J-112-2 500 N Mechanical sensor, J-52-1 150 mm Straight steel ruler, J-54-1 25 mm Digital display micrometer; 3. Sample size: Type 5 sample (1.14 mm).	

Test Item	Yellowness index		
Test Method	JC/T 2763-2023 *Ionoplast interlayer used for laminated glass*, Section 6.7, HG/T 3862-2006(2017) *Plastics—Test method of Yellowness index*		
Requirement of Criterion	The requirement of JC/T 2763-2023: Yellowness index≤2		
Test Result			
Sample No.	**Yellowness index**	**Average**	**Standard deviation**
4	0.0	0.1	0.0
5	0.1		
6	0.1		
Item Conclusion	Pass		
Remark	1. Test address: Guanzhuang; 2. Main test equipment: S-45 Lambda950 UV/VIS Spectrometer; 3. Sample size: 100 mm × 100 mm × (6 mm ultra-clear glass+1.14 mm interlayer +6 mm ultra-clear glass).		

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Test Item	Tear strength
Test Method	JC/T 2763-2023 *Ionoplast interlayer used for laminated glass*, Section 6.13, GB/T 529-2008 *Rubber, vulcanized or thermoplastic — Determination of tear strength (Trouser, angle and crescent test pieces*
Requirement of Criterion	The requirement of JC/T 2763-2023: Tear strength≥120 kN/m
Test Result	
Sample No.	**Average of tear strength/（kN/m）**
19~23	148.7
Item Conclusion	Pass
Remark	1. Test address: Guanzhuang; 2.Main test equipment: J-112 ETM504C Electromechanical universal testing machine, J-112-2 500 N Mechanical sensor, J-54-1 25 mm Digital caliper (display); 3. Sample size: Unnicked angle sample, thickness 1.14 mm.

Test Item	Residual strength after destruction
Test Method	JC/T 2763-2023 *Ionoplast interlayer used for laminated glass*, Section 6.15
Requirement of Criterion	The requirement of JC/T 2763-2023: After the test, the vertical downward displacement of midpoint of the free end of sample should not exceed 30 mm.
Test Result	
Sample No.	**Vertical downward displacement of midpoint of the free end of sample/mm**
24	13
Item Conclusion	Pass
Remark	1. Test address: Guanzhuang; 2.Main test equipment: J-49-3 3 m Steel tape, J-122 Residual strength testing platform after destruction; 3. Sample size: 800 mm×500 mm× [6 mm tempered glass (tin side) +1.14 mm interlayer + (tin side) 6 mm tempered glass].

End of the report